



# Maxxam™ PPC-20C Nat

## Polypropylene Copolymer

### Key Characteristics

#### Product Description

PolyOne's Maxxam™ family of polypropylene- and polyethylene-based products covers a wide range of applications, markets and performance requirements. Standard grades are compounded with calcium carbonate, glass and talc to provide a desired balance of properties including stiffness, durability, impact resistance and heat resistance. Custom grades are available with features such as UV stabilizers, heat stabilizers, custom color, high impact, etc.

#### General

Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Calcium Carbonate • Filler, 20% Filler by Weight		
Additive	• Impact Modifier		
Features	• Copolymer	• General Purpose	• Impact Modified
Uses	• Automotive Applications • Construction Applications	• Consumer Applications • General Purpose	• Industrial Applications
Appearance	• Natural Color		
Forms	• Pellets		
Processing Method	• Injection Molding		

### Technical Properties <sup>1</sup>

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.04	1.04	ASTM D792
Specific Volume	26.6 in <sup>3</sup> /lb	0.961 cm <sup>3</sup> /g	ASTM D792
Melt Mass-Flow Rate (MFR) <sup>2</sup> (230°C/2.16 kg)	8.0 g/10 min	8.0 g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.011 to 0.015 in/in	1.1 to 1.5 %	ASTM D955
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength <sup>3</sup> (Yield)	3000 psi	20.7 MPa	ASTM D638
Tensile Elongation <sup>3</sup> (Break)	280 %	280 %	ASTM D638
Flexural Modulus	210000 psi	1450 MPa	ASTM D790
Flexural Strength	3600 psi	24.8 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact 73°F (23°C), 0.125 in (3.18 mm), Injection Molded	1.6 ft-lb/in	85 J/m	ASTM D256A
Instrumented Dart Impact - Energy to Maximum Load	14.6 ft-lb/in	779 J/m	ASTM D3763
Gardner Impact -9°F (-23°C), 0.125 in (3.18 mm)	184 in-lb	20.8 J	ASTM D3029
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Rockwell Hardness (R-Scale)	75	75	ASTM D785
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load 66 psi (0.45 MPa), Unannealed, 0.125 in (3.18 mm)	181 °F	82.8 °C	ASTM D648

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Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating (0.06 in (1.5 mm), ALL)	HB	HB	UL 94

### Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Mold Temperature	60.8 to 122 °F	16.0 to 50.0 °C

### Notes

<sup>1</sup> Typical values are not to be construed as specifications.

<sup>2</sup> Procedure A

<sup>3</sup> Type I, 2.0 in/min (51 mm/min)

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